1. Product Identification and the Company

1.1. Product identifier

| Form of the product | Mixture/Fibre |
|---------------------|---------------------------------|
| Product name | Wiking [®] Fibre |
| Customs Tariff No. | 55.03.40.00 |
| Chemical name | Polypropylene: (C3H6)x |
| Product type | Polypropylene Homopolymer – PPH |

1.2. Relevant, identified uses of the substance or mixture and uses that are advised against

1.2.1 Relevant identified uses

Main use categoryCommercial useRelevant identified
uses of the substanceFor more detailed information, see product data sheet

1.2.2 Uses that are advised against

Main

Food products

1.3. Details of the Material Safety Data Sheet supplier

Danish Fibres A/S Snedkervej 1 DK 6800 Varde Denmark T +45 88389890 info@danishfibres.dk www.danishfibres.dk

1.4. Emergency telephone

DenmarkPoison Control Centre (Bispebjerg Hospital) +45 82121212EuropeCarechem 24 International +33 1 49000049
GBK GmbH 24h no.: +49 (0)6132-84463

2. Hazard Identification

2.1 Classification of the mixture/fibre

Classification in accordance with Regulation (EC) no. 1272/2008 (CLP) Serious eye damage, Category 1 H318: Causes serious eye damage.

2.2. Labelling elements

Labelling in accordance with Regulation (EC) no. 1272/2008 (CLP) Child-resistant fastening: None Tactile warning of danger: None



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2.3. Other hazards

| Physical-chemical, health and environmental effects | To the best of Danish Fibres A/S's knowledge, this product does not present any particular risk, provided that general rules for occupational hygiene are observed. |
|---|---|
| Other hazards which do not contribute to classification | Contact with hot product - risk of serious burns. Vapours or fumes may form at temperatures exceeding 160°C; these can irritate the respiratory tract, resulting in coughing and shortness of breath. Handling the product can generate build-up of static electricity. Use appropriate earthing methods. |
| Physical-chemical hazards | Flammable in the presence of flames. |

3. Composition of/information about ingredients

3.1. Substance

Not applicable

3.2. Mixture

| Propylene homopolymers (Cas no. 9003-07-0) >98% | Not classified |
|---|--|
| Spin oil <2% Symptoms associated with inhalation | If the product is heated to more than 235°C, vapours can form and they can i rritate the respiratory tract, resulting in coughing and a feeling of breathlessness. |
| Additives | Polypropylene antioxidants and stabilizers: max 2.0% |

| 4. First aid measure | s |
|----------------------|---|
| Inhalation | Fresh air. |
| Contact with skin | Wash the affected areas with cold water. Consult a dermatologist if necessary. |
| Contact with eyes | If there is any irritation, wash with plenty of water until the irritation resolves (at least 10 minutes). Consult an ophthalmologist if necessary. |
| Ingestion | Ingestion during handling is unlikely. Ingestion of small quantities has no significant effects. Ingestion of large amounts can cause abdominal pain and diarrhoea. Consult a physician if necessary. |

| 5. Fire-fighting Me | asures |
|---------------------------------|---|
| Technical Measures | Stop the fire spreading. Call the fire brigade immediately. Evacuate nonessential personnel. Protective clothing, goggles and self-contained breathing equipment should be made available for firemen. |
| Extinguishing Media Suitable | For minor fires: carbon dioxide or powder for more extensive fires: foam. Water spray (mist) to cool the surfaces exposed to the fire. |
| | Not to be used: Do not use water jets (stick jets) in the early stages of extinguishing fire since they could help to spread the flmes. |
| Combustion Products | Complete combustion, with an excess of oxygen forms: carbon dioxide and water vapour. Partial combustion also forms carbon monoxide, soot and segregated products: aldehydes, ketones, hydrocarbons and volatile fatty acids. |



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6. Accidental Release Measures

Fibres spilled on the floor should be recovered by sweeping or suction, and put in containers to facilitate its disposal.

7. Handling and Storage

Do not store near highly flammable materials. Store away from heating source. Store in dry area to avoid degradation of the boxes and bags.

Storage Temperature < 100°C, > - 40°C.

Shelf Life

8. Exposure Controls and Personal Protection

One year.

Occupational Exposure Limit Restorable dust particles not considered to be a hazard.

Peronal ProtectionIn case of risk of overexposure to dust, vapour or fumes, it is recommended that a
local exhaust system is placed above the conversion equipment, and the working
area must be properly ventilated.

9. Physical and Chemical Properties

| Appearance | Long monofilament or fibrillated fibre strands. |
|---------------------------------------|---|
| Physical State at 20°C | Solid. |
| Colour | Translucent or white opaque odourless. |
| Odour | Odourless. |
| Change in Physical State at | 1013 hPa |
| Melting Range (°C): | From 160 to 165 |
| Flash Point (ASTM D 1929) (°C): | ± 350. |
| Auto-ignition Temperature (°C): | > 380. |
| Explosion Limits (kg/m ³) | |
| Lower: | 0.020 (for polymer dust < 63 pm) |
| Min. ignition Energy at 20°C | : (mJ) |
| Density, mass at 20°C (kg/m³): | 905 (ISOI183) |
| Solubility in Water (%weight): | Insoluble. |
| Viscosity (mm²/s): | Non-applicable. |
| Content of Chloride: | < 0.001% |
| Density: | 0.905 g/m³. |
| | |

| 10. Stability and Reactivity | |
|----------------------------------|--|
| Stability Conditions to avoid | Stable under normal operating conditions. Avoid proximity or contact with flames or sparks. Do not heat to temperatures exceeding 300°C. |



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11. Toxicological Information

| Acute toxicity Symptoms related to Use: | |
|--|---|
| Inhalation | Low risk for temperatures below 40°C. If heated to more than 235°C the product may form vapours or fumes which may cause irritation of respiratory tract and cause coughing and sensation of shortness of breath. |
| Skin Contact | No risk for temperatures below 40oC. Contact with hot material may cause severe thermal burns. |
| Eye Contact | Fine dust may cause irritation to ocular mucous, splashing of molten droplets causes ocular tissue injury. |
| Ingestion | Minimal toxicity. |
| Carcinogenicity (mg/kg) | IARC (International Agency on Research on Cancer): Category 3: The agent is not classifiable as to its carcinogenicity to humans. |
| Mutagenicity | This product has been found to be non-mutagenic as well as non-genotoxic. |
| Other | Polyolefines are biologically inert. |

| 12. Ecological Information | |
|--------------------------------------|--|
| Information on Ecological Effects | Avoid losses to the environment whenever possible. |
| Mobility: | |
| Air | There is a slow loss by evaporation. |
| Soil | Because of its physicochemical properties, the product generall has low soil mobility. |
| Water | Because of its low solubility the product should not be dangerous for aquatic life. |
| Persistence and Degradability | Persistent in the environment. |
| Biodegradation | This substance is slowly biodegradable. |
| Bioaccumulative Potential | Potential bioaccumulation of the product in environment is very low. |

13. Disposal Considerations

Disposal

According to local regulations. Can be disposed of as refuse for reprocessing. Do not dispose of by means of sinks, drains or into the immediate environment. It may be used as fuel in suitably designed installations.

14. Transportation Information

No restriction on transport by road, water, rail, or flight.

15. Regulatory information

Labelling

No labelling is required in accordance with the EEC directives.



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16. Other information

Danish Fibres documents, including all drawings, proposed procedures and specifications are exclusively general information.

Details can be changed without prior warning. Practical application of the information requires independent, professional consul-tancy and verification of its precision, suitability and usability. The user alone shall be liable for the actual application of the products, including the choice of product, the use, the design, the production or the test of the materials in which our products are used.

Danish Fibres shall not be held liable for the end products or for the use of our products.

Danish Fibres shall in no case be liable for any damage, including direct or indirect losses that might occur as a consequence of wrong application of the information. See also the general sales and delivery terms from Danish Fibres.



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